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Our guarantee is to provide our customers with a properly working DVD. If you receive a broken, damaged or defective product we will replace your DVD (title for title). Please take care with your DVDs. They can be easily scratched & fingerprints do not help either. Always store them in their case & avoid exposing them to hot temperatures or direct sunlight. With proper care they should outlast us! If you should get a smudge on the shiny side, Karen recommends you carefully take a clean Q-tip with a little rubbing alcohol on it & gently wipe it off. If you have any questions, please call us. Our home phone number is 1-270-846-3538.

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**\*\*New Postal Rates\*\***

One DVD.....\$6.00  
Two DVDs.....\$7.00  
Three DVDs..... \$8.00

**\*\*\*\*New Release - Longhunter Five\*\*\*\* Longhunter Vol.**

**Five** The saga continues with Mark Baker bringing to life the frontier experience. Educational and entertaining with demonstrations in camp life, open fire cooking, speed loading and water crossings. Special features include Wallace Gusler on hunting shirts and Charlie Brown bark tanning deerskin. Join with Second Company heading into the woods. Many projects and demonstrations captured on this three hour long double disc DVD.....\$29.95 + postage Mark A.

**Baker - The Longhunter Series**

**Volume One** discusses clothing, making center seam moccasins, oil cloth, accouterments, rifle cleaning, firearms, walnut dye, paper cartridges & various skills used by hunters on the eastern frontier during the 18th century. Flint knapping demo by William White.....\$29.95 + postage

**Volume Two** demonstrates more aspects of frontier life such as fire starting with flint & steel, open fire cooking, parching corn, bedroll, jerky, Johnny cake, hot chocolate, casting ball, quick bread & a segment with Paul Dinsmore showing how to brain tan a deerskin.....\$29.95 + postage

**Volume Three** Mark makes shoe packs for cold weather, turkey calls, cooking fish & fowl, roasting coffee beans, brewing coffee, tea, food sacks, shelters & cow knees. Mike Alton demonstrates a match coat & James Moore shows how to make a turkey call.....\$29.95 + postage

**Volume Four** includes food items in the settlements, preparing trail rations, belt axes, leggings, campsites & famous one-blanket tricks and more.....\$29.95 + postage

**15% Discount for ordering all FIVE at the same time.**

### **Longhunter Music**

Features live recordings of Morgan's Glade with Larry Spisak and some songs from disbanded Curmudgeon & some out-takes from our Longhunter Series. Includes a redone vignette of *Red is the Rose*. Fun & entertaining with some of our best video shots.....\$14.95 + postage

### **Leather Tanning**

Leather tanning is now expanded to demonstrate two traditional methods of tanning deerskin. Mark Baker field dresses a deer, Paul Dinsmore skins it then shows step by step how to brain tan and smoke the hide. Charlie Brown then demonstrates how to bark tan a deerskin. Both segments are taken from the Longhunter Series.....\$19.95 + postage

### **Jon Laubach - Forging A Flintlock Rifle Barrel**

Features the man who has forged more gun barrel tubes than any man living today. Jon Laubach worked many years at Colonial Williamsburg & willingly shares his experiences in becoming a real 18th century gunsmith. Assisted by his son Christopher & Mike Miller, Jon teaches how to forge a 45" long tapered & flared gun barrel tube from wrought iron on a coal fired forge. Includes bonus material on forging a breech-plug blank & making traditional boring bits. Most gun builders will never forge their own barrel, but want to know how it was done, as do many re-enactors. Jon presents in close detail the required skills & techniques.....\$29.95 + postage

### **Completing the Hand-Forged Rifle Barrel**

Features noted gun maker **Mike Miller**. Using only hand tools he files up the breech-plug, cuts the threads then drills & taps the breech of the barrel tube to a proper fit. The octagon flats are rasped & filed to profile. Mike demonstrates crowning the barrel as well as coning the touchhole from inside the bore. Wallace Gusler says you have never made a barrel until it passes proof so Mike loads up a double charge with a double ball for a spectacular successful test. Of benefit to gun makers who may never forge a barrel is that Mike shows how you can profile a modern muzzle-loading barrel to obtain the correct dimensions for your rifle. The taper & flare varied from Pennsylvania through Virginia and the Carolinas.....\$24.95 + postage

### **Tom Snyder – Charcoal Bluing a Rifle Barrel**

Charcoal Bluing a Rifle Barrel with Tom Snyder features Gun Builder Tom Snyder demonstrating a traditional method to blue a gun barrel. This DVD also includes a segment with Tom on making charcoal since commercial charcoal is not suitable for this procedure. There is also bonus material to highlight tools Tom makes for those interested in building 18th century type firearms in a traditional manner. This DVD is NOW AVAILABLE! Only \$24.95 plus \$6 postage.

### **Mark Silver - Traditional Gunstocking**

A two-hour presentation featuring the phenomenal gun maker Mark Silver. This project documents his innovative recreation of 18th century gun stocking techniques. Using a curly maple stock blank with the barrel already inlet, Mark demonstrates using hand saws, planes, spokeshaves, drawknives, chisels, files & rasps to quickly shape a blank into a rifle stock. Mark also demonstrates how to inlet the lock & how to properly inlet a butt plate. An outstanding presentation of 18th century craftsmanship.....\$29.95 + postage

### **Mark Silver – Inletting a Gun Barrel**

Inletting a Gun Barrel. Mark demonstrates how to inlet a tapered and flared octagon barrel into a hewn maple stock using hand tools in an 18th century manner. DVD scheduled to be available Dec 1, 2015. Only \$24.95 + postage.

### **Mark Silver – Stock Stains and Finish**

Stock Stains and Finish features Mark Silver demonstrating how to properly stain a fine flintlock rifle using nitric acid. The DVD includes a segment with Tom Snyder teaching how to mix nitric acid stain. This DVD is scheduled to be available Dec 1, 2015. Only \$24.95 + postage

### **Hershel House - Building A Kentucky Rifle Part One**

A 2½ hour presentation featuring living legend Hershel House building a fine relief carved & engraved flintlock rifle. From start to finish Hershel teaches how to build a classic Kentucky Rifle beginning with a stock blank, Colerain barrel, a lock & some brass castings. He inlets the tapered & flared barrel, then demonstrates how to fabricate & install the trigger, sights, ramrod pipes, the patch box, silver inlays & barrel tennons. The muzzle cap is cast in pewter. After carving and engraving the rifle is stained & finished. An excellent DVD for beginners.....\$29.95 + postage

**Companion Book to Building A Kentucky Rifle**

This 48 page book complements the above DVD & includes full size drawings by Hershel of a stock profile, details of the component parts & expanded notes on important gun building aspects such as lock placement & shaping the butt stock. **Only \$15.00 plus \$4.00 postage or postpaid if ordered with the DVD.**

**Building A Kentucky Rifle Part Two**

Another 2½ hour DVD with Hershel demonstrating options on building flintlock rifles with a swaged muzzle cap or a two piece muzzle cap, silver wire inlay, inletting a silver name plate in a gun barrel, tuning a gunlock, making a traditional worm for cleaning a gun & how he sharpens his tools.....**\$29.95 + postage**

### **Building a Hawken Rifle**

Hershel shows how to build an historically correct copy of a famous St. Louis percussion plains rifle. Construction begins with a stock blank & ends with the completed rifle. He fabricates all the small parts to include forging the trigger guard & butt plate. Gun builders be advised that many aspects covered in this DVD also pertain to flintlocks, such as the hooked breech & using wedges to attach the barrel. Three original Hawken Rifles are also shown in the video...**\$29.95 + postage**

### **Basic Blacksmithing**

Ninety minutes of Hershel demonstrating basic blacksmith skills with projects to include building a proper fire, forging, brazing, welding, tempering, hot cuts, hot filing, & forging a trigger guard & butt plate and Hershel forging a backwoods style knife. A bonus segment on tuning a gunlock is included.....**\$29.95 + postage**

### **Blacksmithing Part Two**

Covers more examples of practical blacksmithing skills with Hershel. Projects include forging an eye, S hooks, tongs and a Kentucky belt axe.....**\$29.95 + postage**

### **Blacksmithing Part Three**

Hershel demonstrates more challenging & complex projects that are also practical such as a boot scraper, strap hinge & pintle, stamps, gravers, an awl and a trivit.....**\$29.95 + postage**

### **Knifemaking**

William White from Woodbury Kentucky forges & files a fine bench made knife with buffalo slab handles & a cast pewter pommel & hilt. A gifted & talented craftsman who demonstrates in detail the art of making a fine knife.....**\$24.95 + postage**

### **Casting Brass**

Dr. Terry Leeper demonstrates using Petrabond (instead of sand) and a gas fired forge to make a brass trigger guard & butt plate. The procedures are the same as if you used a coal forge & "green" sand. All of the principles & techniques are instructional in content but we highly recommend beginners seek experienced supervision when learning to cast metal. Nearly every aspect of casting brass is hazardous!.....**\$19.95 + postage**

## **Ron Ehlert - Building Kentucky Rifles**

### **A Comprehensive Guide to Assembling Kentucky Rifles from a Kit**

This **4½ hours long** three-disc DVD set features famous gun builder the late Ron Ehlert building TWO Jim Chambers rifle kits. Since there are so many options in a fine kit, Ron demonstrates how to accomplish most of them to include installing a brass patch box, a sliding wood box lid, set triggers, single triggers, bluing, browning, traditional or modern stains, installing a white lightning touch hole liner and how to install a percussion lock!.....**\$45.00 + postage**

### **Making Powder Horns**

Ron Ehlert shows how to make a fine traditional powder horn. Various construction options are shown to take a raw horn to a beautifully shaped & functional horn. Ron also demonstrates how to scrimshaw with three different techniques.....**\$29.95 + postage**

## **Wallace Gusler**

### **Relief Carving A Kentucky Rifle (circa 1775)**

This ninety minute presentation features Wallace Gusler from Williamsburg Virginia covering the tools, design & layout of traditional relief carving on a Kentucky Rifle. Wallace works in the style & form of 18th century craftsmen & instructs how to recreate a traditional look that is still original. Includes video of three fine original flintlock rifles.....**\$29.95 + postage**

### **Engraving A Kentucky Rifle (circa 1775)**

In this one hour presentation Wallace discusses gravers, design, layout, proper sharpening and execution of traditional chase style engraving. Attention is given to borders, engraving a fine patch box, the steel lock plate and signing the barrel.....**\$29.95 + postage**

### **Mike Miller - Building Flintlock Pistols**

This three-hour DVD features talented full time traditional gun builder Mike Miller from Paducah Kentucky building a very fine flintlock Kentucky pistol starting with a premium curly maple stock blank & then fabricating most of the parts. The tapered & flared Bob Paris barrel is inlet with hand tools; the brass mounts including the ramrod pipes & muzzle cap, sights, tennon, trigger & side plate are all fabricated. Mike demonstrates a neat technique to swage out & inlet a brass butt cap. He also installs a touchhole vent liner, relief carves the stock & adds a beautiful traditional finish over the nitric acid stain.....\$29.95 + postage

### **Frank House - The Gunbuilder's Companion Series**

This DVD series features famous gun maker Frank House in three separate volumes demonstrating those various important details that is important to building a fine custom Kentucky rifle.

**Volume One** covers swaging a brass butt plate, fabricating iron ramrod tips, making an adjustable powder measure, casting and installing a gold touchhole liner.....\$24.95 + postage

**Volume Two** Frank demonstrates how to modify commercial set triggers for a custom look and how to half-sole a frizzen for superior sparking performance.....\$24.95 + postage

**Volume Three** Frank demonstrates forging a mainspring & a frizzen spring. Important aspects in building a fine custom rifle.....\$24.95 + postage

### **Contemporary Kentucky Rifles**

These DVDs are a treasure for gun builders to see some of the best contemporary artisans of the 20th and 21st century. These four volumes show close up detail from various angles & review the work of the very best gun makers building Kentucky rifles & pistols. The additional benefit to builders is to see the shaping of finished stocks & the level of craftsmanship of custom rifles. You have heard the names now see their work!

**Volume One** features the late John Bivins, Jud Brennan, Jack Brooks, Gary Brumfield, Steve Davis, the late Ron Ehlert, Brad Emig and John Ennis.....\$19.95 + postage

**Volume Two** features Wallace Gusler, Mel Hankla, Robert Harn, Frank House, Hershel House, living legend Earl Lanning, Michael Lea, the late Hacker Martin, David Rase, Mark Silver and George Suiter.....\$19.95 + postage

**Volume Three** features Jud and his son Jesse Brennan, Mike Brooks, Gary Brumfield, the late David Dodds, Chuck Edwards, Brad Emig, Wallace Gusler, Lowell Haarer, Mel Hankla, Frank House, Hershel House and Earl Lanning.....\$19.95 + postage

**Volume Four** also features Chris and Jon Laubach, Allen Martin, Mike Miller, Allan Sandy, Randall Sherman, Mark Silver, Clay Smith, Mark Thomas, Mark Wheland and a Colonial Williamsburg cased set (brace) of pistols.....\$19.95 + postage

### **Rifling A Gun Barrel**

Features the colorful and talented Toad Hall gun builder Steve Bookout demonstrating how to ream a commercial unrifled barrel blank & then rifle it in a traditional manner with his hand powered homemade rifling machine.....\$19.95 + postage

### **A Wooden Iowa Rifling Bench Book**

Written by Steve Bookout & Alan Newbauer teaches how to make the traditional guide as used in the 18th century. If you want to make your own rifling machine this 58 page book will teach you how in detail with many photographs.....\$20.00 + \$4.00 postage

**SPECIAL PRICE for DVD + book.....\$29.95 + \$6.00 postage**

### **Colonial Williamsburg Archive Series**

#### **The Gunsmith of Williamsburg**

This 1969 film documents Master Gunsmith Wallace Gusler making a flintlock rifle lock, stock & barrel in an 18th century manner. Very exacting in creating the look and feel of working in a 1770 gun shop this DVD remains the best documentary ever produced.....\$24.95 + postage